

SYMPOSIUM ON ULTRA CLEAN PROCESSING OF SEMICONDUCTOR SURFACES 2018

PROGRAMME

Location all presentations: "de Hallen" KULeuven, Naamsestraat 22, 3000 Leuven
Room oral presentations: "Promotion hall"

MONDAY 3 SEPTEMBER 2018

SESSION 1 - WELCOME AND OPENING

08:30 – 09:30

Chair: Takeshi Hattori - Hattori Consulting International, Japan
Co-chair: Mauro Allesandri - STMicroelectronics, Italy

08:30 - 08:50 1.1 - Welcome and opening address

Paul Mertens
imec, Belgium

08:50 - 09:30

1.2 Keynote presentation:
Industry Context for Semiconductor Wet Etch and Surface Preparation (p.3)
Glenn Gale
TEL, Japan/USA

SESSION 2A - SURFACE CLEANING AND FUNCTIONALISATION

9:30 - 10:30

Chair: Christiane Le Tiec (Gottschalk) - MKS Instruments Deutschland GmbH, Germany
Co-chair: Rita Vos - imec, Belgium

09:30 - 09:50 2.1 - Surface Recombination Velocity Imaging of HF-Etched Si Wafers Using Dynamic Heterodyne Lock-In Carrierography (p.13)

Qiming Sun^{1,2}, Alexander Melnikov^{1,3}, Andreas Mandelis^{1,2,3}, Robert Pagliaro⁴
¹Center for Advanced Diffusion-Wave and Photoacoustic Technologies (CADIPT), University of Toronto, Toronto, M5S 3G8, Canada; ²School of Optoelectronic Science and Engineering, University of Electronic Science and Technology of China, Chengdu, 610054, China; ³Diffusion-Wave Diagnostic Technologies, Toronto, M1M 2V3, Canada; ⁴Advanced Processing Equipment Technology (APET) Co., Ltd, 20-15, Sukwoo-Dong, Hwaseong-City, Gyunggi-Do, 463-802, Korea

09:50 - 10:10 2.2 - Organic Material Removal by Thermally Activated Ozone Gas (p.19)

Kota Sotoku, Masaki Inaba, Hiroaki Takahashi
SCREEN Semiconductor Solutions Co., Ltd., Japan

10:10 - 10:30 2.3 - Carbon Removal and Native Oxide Cleaning on Si and SiGe Surfaces in Prevac Chamber (p.25)

Fei Wang, Bubesh Babu Jotheeswaran, John Tolle, Xing Lin, Peipei Gao, Alex Demos
ASM America, United States of America

10:30 - 10:50

COFFEE BREAK

Chair: Christiane Le Tiec (Gottschalk), MKS Instruments Deutschland GmbH, Germany
Co-chair: Rita Vos - imec, Belgium

10:50 - 11:30**2.4 Invited presentation:****Surface functionalization of silicon-rich materials: chemistry at the outmost nanometer**Han Zuilhof

University of Wageningen, The Netherlands

11:30 - 11:50**2.5 - Vapor-Phase Deposition of N₃-Containing Monolayers on SiO₂ and Si₃N₄ for Wafer Scale Biofunctionalization (p.31)**Rita Vos, Tim Steylaerts, Karolien Jans, Tim Stakenborg

imec, Belgium

Chair: Marc Meuris – imec, Belgium
 Co-chair: Ara Philipossian – University of Arizona, USA

Each poster author is allocated 3 minutes to advertise his/her poster using max 3 slides

P01 - Versatile aqueous chemistry for selective Ru or WN_x Etch and Implant BARC Removal in 5/3 nm Applications (p.288)

Chien-Pin S. Hsu, Polly Yi-Ting Chen
 Avantor, Taiwan

P02 - Is highly selective Si₃N₄/SiO₂ etching feasible without phosphoric acid? (p.147)

Changjin Son, Taehyeon Kim, Taegun Park, Sangwoo Lim
 Yonsei University, Korea, Republic of (South Korea)

P03 - Developing Integrated Solutions and Wet Cleans to Eliminate Tungsten Contact Attack in Sub 1x nm Nodes (p.273)

Akshey Sehgal, Michael DeVre, Elango Balu
 GLOBALFOUNDRIES Inc., United States of America

P04 - BEOL Post-etch clean robustness improvement with ultra-diluted HF for 28nm node. (p.244)

Lucile Broussous¹, Remy Fabre¹, Thomas Massin¹, Fabrice Buisine², Alain Lamaury², Hidekazu Ishikawa²
¹STMicroelectronics, France; ²SCREEN SPE, Germany

P05 - Influence of VPT-Induced Trace Particles on Sensitivity in TXRF Measurements (p.309)

Koichiro Saga, Rikiichi Ohno
 Sony Semiconductor Solutions Corporation, Japan

P06 - Post-CMP Cleaners for Tungsten Advanced Nodes: 10nm and 7nm (p.278)

Ruben Lieten¹, Daniela White², Thomas Parson², Michael White²
¹Entegris, GmbH; ²Entegris, Inc

P07 - Investigation of defectivity coming from the back side of wafers during AlCu polymer removal processes performed in a batch spray tool (p.220)

Ivan Venegoni, Silvia Brazzelli, Roberta Gomasasca, Francesco Pipia, Mauro Alessandri
 STMicroelectronics, Italy

P08 - Advanced Data Analysis Strategies for Understanding Particle Contamination in Chemical Distribution Systems (p.314)

Duncan Cooper, David Green, Dan Rodier
 Particle Measuring Systems, Germany

P09 - Electrostatic Discharge Control and Visualization in Spray Nozzle (p.77)

JI HOON CHA, TAE-HONG KIM, YOUNG-HOO KIM, KUNTACK LEE, YONGSUN KOH
 SAMSUNG ELECTRONICS, Korea, Republic of (South Korea)

P10 - Drying Stability and Critical Height of Repeating Line/Space Structures (p.161)

Derek Bassett
 Tokyo Electron America, United States of America

Chair: Fumihiko Amemiya – Central Glas, Japan
 Co-chair: Ogawa Yoshihiro – Toshiba Memory Corporation, Japan

14:00 - 14:20 3.1 - Exploring the dynamics superhydrophobic breakdown at the nanoscale using ATR-FTIR (p.175)

Nandi Vrancken^{1,2}, Stefanie Sergeant¹, Guy Vereecke¹, Frank Holsteyns¹, Herman Terryn², Stefan De Gendt^{1,3}, XiuMei Xu¹
¹imec, Belgium; ²VUB, Belgium; ³KU Leuven, Belgium
 (student paper)

14:20 - 14:40 3.2 - Fixed charge control of silylated surface for stiction-free drying with surface energy reduction process (p.168)

Tatsuhiko Koide, Shinsuke Kimura, Kobayashi Takashi, Iimori Hiroyasu, Sugita Tomohiko, Sato Katsuhiko, Ogawa Yoshihiro
 Toshiba Memory Corporation, Japan

14:40 - 15:00 3.3 - Effect of 1-D nano-confinement on the kinetics of a click-chemistry surface reaction (p.182)

Guy Vereecke¹, Haroen Debruyn², Quinten De Keyzer², Rita vos¹, Abhishek Dutta², Frank Holsteyns¹
¹imec, Belgium; ²Faculty of Engineering Technology Campus Group T, Katholieke Universiteit Leuven, Belgium

15:00 - 15:30 COFFEE BREAK

Chair: Fumihiko Amemiya – Central Glas, Japan
 Co-chair: Ogawa Yoshihiro – Toshiba Memory Corporation, Japan

15:30 - 15:50 3.4 - Cleaning of high aspect ratio STI structures for advanced logic devices by implementation of a surface modification drying technique (p.190)

Farid Sebaai¹, Guy Vereecke¹, XiuMei Xu¹, Sylvain Baudot¹, Fumihiko Amemiya², Kana Komori³, Frank Holsteyns¹
¹imec, Belgium; ²Central Glass; ³SCREEN

15:50 - 16:10 3.5 - Pattern Collapse-Free Drying with Sacrificial Gap Fill Polymers (p.194)

Evelyn A Kennedy, Desaraju Varaprasad, Songyuan Xie, Amanuel Gebrebrhan, Hongmin Huang, Joseph Kennedy
 Honeywell International Inc, United States of America

16:10 - 16:30 3.6 - Factors Influencing Drying Induced Pattern Collapse (p.201)

David Mui, Nathan Musselwhite, Mark Kawaguchi
 Lam Research, United States of America

16:30 - 16:50 3.7 - 300 mm wafer development for pattern collapse evaluations (p.207)

XiuMei Xu¹, Tao Zheng¹, Mohamed Saib¹, Farid Sebaai¹, Jeroen van de Kerkhove¹, Nandi Vrancken^{1,2}, Guy Vereecke¹, Frank Holsteyns¹
¹imec, Belgium; ²VUB, Pleinlaan 2, 1050 Elsene, Belgium

17:30 - 18:30 POSTER RECEPTION

SESSION 4 - SURFACE PREPARATION OF III-V SEMICONDUCTORS

08:20 - 10:00

Chair: Joel Barnett – TEL, USA
 Co-chair: Anthony Muscat – University of Arizona, USA

08:20 - 09:00

4.1 Invited presentation:

Toward the Surface Preparation of InGaAs for the Future CMOS Integration (p.39)

Sangwoo Lim

Yonsei University, Seoul, Korea

09:00 - 09:20

4.2 - Effect of Wet treatment on Group III-V Compound Semiconductor Surface (p.43)

Kenya Nishio, Suguru Saito, Yoshiya Hagimoto, Hayato Iwamoto

Sony Semiconductor Solutions Corporation, Japan

09:20 - 09:40

4.3 - Nanoscale Etching of GaAs and InP in Acidic H₂O₂ Solution: a Striking Contrast in Kinetics and Surface Chemistry (p.48)

Dennis Henri van Dorp¹, Sophia Arnauts¹, Mikko Laitinen², Timo Sajavaara², Johan Meersschant¹, Thierry Conard¹, Frank Holsteyns¹, John Kelly³

¹imec, Belgium; ²University of Jyväskylä, Finland; ³Utrecht University, The Netherlands

09:40 - 10:00

4.4 - Ion Implanted Photoresist Removal by Material Loss-Free Organic Solvent (p.52)

Eunseok Oh, Sangwoo Lim

Yonsei University, Korea, Republic of (South Korea)

(student paper)

10:00 - 10:30

COFFEE BREAK

SESSION 5 - Si AND Ge ETCHING

10:30 - 11:30

Chair: Simon Braun – imec, Belgium
 Co-chair: Sangwoo Lim – Yonsei University, Korea

10:30 - 10:50

5.1 - Behavior Analysis of Si Etching Process with HF/HNO₃ Mixture in Single-Spin Wafer Process (p.83)

Takashi Oinoue¹, Suguru Saito², Atsushi Okuyama², Yoshiya Hagimoto², Hayato Iwamoto²

¹Sony Semiconductor Manufacturing, Japan; ²Sony Semiconductor Solutions, Japan

10:50 - 11:10

5.2 - Study of the Anisotropic Wet Etching of Nanoscale Structures in Alkaline Solutions. (p.88)

Antoine Pacco¹, Zainul Aabdin³, Utkarsh Anand², Jens Rip¹, Utkur Mirsaidov², Frank Holsteyns¹

¹imec, Belgium; ²National University of Singapore; ³A*STAR Singapore

11:10 - 11:30

5.3 - Unexpected Pyramid Texturization of n-type Ge (100) via Electrochemical Etching: Bridging Surface Chemistry and Morphology (p.94)

Grael Harne Abrenica^{1,2}, Mikhail Lebedev³, Hy Le², Andreas Hajduk⁴, Mathias Fingerle⁴, Thomas Mayer⁴, Stefan de Gendt^{1,2}, Dennis van Dorp²

¹KU Leuven; ²imec, Belgium; ³ioffe Institute; ⁴TU Darmstadt

SESSION 6 - SELECTIVE Si_xGe_y ETCHING FOR NANOWIRE RELEASE

11:30 - 12:30

Chair: Kurt Wostyn – imec, Belgium
Co-chair: Olivier Vatel – Screen Semiconductor Solutions, Japan

11:30 - 11:50 **6.1 - Selective Wet Etching in Fabricating SiGe and Ge Nanowires for Gate- All-Around MOSFETs (p.101)**

Wen Dar Liu¹, Yi Chia Lee¹, Ryo Sekiguchi², Yukifumi Yoshida³, Kana Komori³, Kurt Wostyn⁴, Farid Sebaai⁴, Frank Holsteyns⁴

¹Versum Materials Technology, Taiwan; ²Versum Materials Japan, INC; ³SCREEN Semiconductor Solutions Co., Ltd; ⁴imec vzw

11:50 - 12:10 **6.2 - SiGe vs. Si Selective Wet Etching for Si Gate-All-Around (p.107)**

Kana Komori¹, Jens Rip², Yukifumi Yoshida¹, Kurt Wostyn², Farid Sebaai², Wen Dar Liu³, Yi Chia Lee³, Ryo Sekiguchi⁴, Hans Mertens², Andriy Hikavy², Frank Holsteyns², Naoto Horiguchi²

¹SCREEN Semiconductor Solutions Co., Ltd.; ²IMEC VZW; ³Versum Materials Technology LLC.; ⁴Versum Materials Japan, INC

12:10 - 12:30 **6.3 - A New Method to Fabricate Ge Nanowires: Selective Lateral Etching of GeSn:P/Ge Multi-Stacks (p.113)**

Clement Porret¹, Anurag Vohra^{1,2}, Farid Sebaai¹, Bastien Douhard¹, Andriy Hikavy¹, Roger Loo¹

¹imec, Kapeldreef 75, B-3001 Leuven, Belgium; ²K.U. Leuven, Dept. of Physics, Celestijnenlaan 200D, 3001 Leuven, Belgium

12:30 - 14:00 **LUNCH**

13:30 *gather on the stair case: group picture will be taken*

SESSION 7 – GATE-ALL-AROUND GATE STACK PROCESSING

14:00 - 15:00

Chair: Glen Gale – TEL, Japan/USA
Co-chair: Mauro STMicroelectronics, Italy

14:00 - 14:20 **7.1 - Customized Chemical Compositions Adaptable for Cleaning Virtually All Post-Etch Residues (p.121)**

Jerome DAVIOT¹, Marine Audoui¹, Christian Pizzetti¹, Philippe Garnier², Lucile Broussous², Pascal Besson³, Laurence Gabette³, David Maloney¹

¹Technic, France; ²ST microelectronics; ³LETI

14:20 - 14:40 **7.2 - Low Temperature SiGe Steam Oxide – Aqueous HF and NH₃/NF₃ Remote Plasma Etching and its Implementation as Si GAA Inner Spacer (p.126)**

Kurt Wostyn, Karine Kenis, Hans Mertens, Andriy Hikavy, Frank Holsteyns, Naoto Horiguchi
imec, Belgium

14:40 - 15:00 **7.3 - RMG Patterning by Digital Wet Etching of Polycrystalline Metal Films (p.132)**

Yusuke Oniki, Guy Vereecke, Eugenio Dentoni Litta, Lars-Åke Ragnarsson, Harold Dekkers, Tom Schram, Frank Holsteyns, Naoto Horiguchi
imec, Belgium

SESSION 8 - MECHANICAL PARTICLE REMOVAL

15:30 - 16:30

Chair: Ara Philipossian – University of Arizona, USA

Co-chair: Harold Okorn-Schmidt – LLRC OG, Austria

15:30 - 15:50 **8.1 - Removal of CrN Contamination from EUV Mask Backside using Dry Cleaning (p.59)**

Hyuntae Kim, Nagendra Prasad, Hee-Jin Song, Jin-Goo Park
 Hanyang University, Korea, Republic of (South Korea)
 (student paper)

15:50 - 16:10 **8.2 – Damage-Free Cleaning of Advanced Structure using Timely Energized Bubble Oscillation Megasonic Technology (p.64)**

David Wang¹, Fuping Chen¹, Xaioyan Zhang¹, Sally-Ann Henry¹, Zhenming Chu¹, Feng Liu¹, Yang Chen¹, Kwangkee Chae¹, Fufa Chen¹, Yefang Zhu², Lihua Ni², Yu Zhang², haibo Lei², Fang Li², Tao Zhang², Xi Wang¹
¹ACM Research Inc, United States of America; ²Shanghai Huali Microelectronics Corporation

16:10 - 16:30 **8.3 - An Observation Method of Real Contact Area during PVA Brush Scrubbing (p.73)**

Toshiyuki Sanada¹, Masanao Hanai¹, Akira Fukunaga², Hirokuni Hiyama²
¹Shizuoka University; ²Ebara Corporation

SESSION 9 - NON-SEMICONDUCTOR FILM ETCHING

16:30 - 17:10

Chair: Francesco Pipia – STMicroelectronics, Italy

Co-chair: Martin Knotter –NXP Semiconductors, Nijmegen, The Netherlands

16:30 - 16:50 **9.1 - Wet Etchants Penetration through Photoresist during Wet Patterning (p.141)**

Philippe Garnier
 STMicroelectronics, France

16:50 - 17:10 **9.2 - Self-Aligned Contacting Processes for the 80 nm p-MTJ Device Fabrication by Wet Approach (p.152)**

Hushan Cui^{1,2,3}, Kaihua Cao^{1,2,3}, Youguang Zhang^{1,2}, Huagang Xiong², Jiaqi Wei^{1,2,3}, Junjie Li³, Guobin Bai³, Junfeng Li³, Chao Zhao^{1,2,3}, Weisheng Zhao^{1,2}
¹Fert Beijing Institute, BDBC, Beihang University, 100191, P.R. China; ²School of Electronic and Information Engineering, Beihang University, 100191, P.R. China; ³Institute of Microelectronics of Chinese Academy of Sciences, 100029, P.R. China
 (student paper)

18:00 *Short guided walk: from Naamsestraat 22 towards the Faculty Club (conference diner)*

SESSION 10 - BIOSENSING SURFACES

08:30 - 09:10

Chair: Jin-Goo Park – Han-Yang University, Korea
 Co-chair: Rita Vos – imec, Belgium

08:30 - 09:10

10.1 - Invited presentation:
Putting DNA Nanotechnology to Work:
the Art of DNA Origami towards Innovative Biosensing Surfaces
for Medical Diagnostics
Jeroen Lammertijn
 KU Leuven, Belgium

SESSION 11A – INTERCONNECTS

09:10 - 10:10

Chair: Els Kesters – imec, Belgium
 Co-chair: Lucille Brousous – STMicroelectronics, France

09:10 - 09:30

11.1 - AlCu Pitting Prevention in Post Etch Cleaning (p.213)
 Annamaria Votta, Roberto Morandi, Marcello Ravasio, Giovanni Tagliabue, Francesco Pipia,
 Mauro Alessandri
 STMicroelectronics, Italy

09:30 - 09:50

11.2 - Aluminum Cleaning on Single Wafer Tool : a Case Study with Diluted HF (p.226)
Lucile Brousous
 STMicroelectronics, France

09:50 - 10:10

11.3 - Atomic Layer Deposition of TiN below 600 K using N2H4 (p.232)
 Adam Hinckley, Anthony Muscat
 University of Arizona, United States of America

10:10 - 10:30 **COFFEE BREAK**

SESSION 11B: INTERCONNECT

10:30 – 12:30

Chair: Els Kesters – imec, Belgium
 Co-chair: Lucille Brousous – STMicroelectronics, France

10:30 - 10:50

11.4 - Process Parameter Control for BEOL TiN Hard Mask Etch-Back (p.238)
Harald Okorn-Schmidt¹, Philipp Engesser¹, Manuel Linder², Jörg Hofer-Moser²
¹LLRC OG, Austria; ²4Tex GmbH

10:50 - 11:10

11.5 - Optimization of Wet Strip for Metal Void Reduction in Trench-First Metal Hard Mask Back-End of Line Process (p.250)
Asha Sharma, Bruce Gondeck, Sunil Singh, Teck Jung Tang, SherJang Singh,
 Silas Scott, Philippe Helal
 GlobalFoundries, United States of America

11:10 - 11:30

11.6 - Corrosion of Co in BEOL Interconnects in Dilute HF Solution (p.256)
Yuya Akanishi¹, Els Kesters², Quoc Toan Le², Frank Holsteyns²

11:30 - 11:50

11.7 - Effect of Cleaning Chemistries on Cobalt: Surface Chemistries and Electrical Characterization (p.263)

Quoc-Toan Le¹, Els Kesters¹, Yuya Akanishi², Marleen van der Veen¹, Atsushi Mizutani³, Frank Holsteyns¹

¹IMEC vzw, Belgium; ²SCREEN Semiconductor Solutions Co., Ltd., Japan; ³FUJIFILM Electronic Materials (Europe) N.V., Belgium

11:50 - 12:10

11.8 - Optimization of Post Etch Cobalt Compatible Clean by pH and Oxidizer (p.268)

Hideaki Iino¹, Nobuko Gan¹, Yuichi Ogawa¹, Toru Masaoka¹, Quoc Toan Le², Els Kesters², Jens Rip², Yusuke Oniki², Yuya Akanishi³, Frank Holsteyns²

¹KURITA WATER INDUSTRIES Ltd., Japan; ²imec vzw; ³SCREEN Semiconductor Solutions Co., Ltd.

12:10 - 12:30

11.9 - Wet-Chemical Etching of Ruthenium in Acidic Ce⁴⁺ Solution (p.284)

Harold Philipsen¹, Sander Teck^{1,2}, Nils Mouwen^{1,2}, Wouter Monnens^{1,3}, Quoc Toan Le¹

¹IMEC, Kapeldreef 75, 3001, Leuven, Belgium; ²KU Leuven, Technology Campus Groep T Leuven, Andreas Vesaliusstraat 13, 3000, Leuven, Belgium; ³KU Leuven, Celestijnenlaan 200F, 3001, Leuven, Belgium

12:30 - 14:00

LUNCH BREAK

SESSION 12 - WET PROCESSING FOR PHOTOVOLTAIC SOLUTIONS

14:00 - 14:40

Chair: Dennis van Dorp – imec, Belgium

Co-chair: Simon Braun – imec, Belgium

14:00 - 14:20

12.1 - Wet Processing in State-of-the-Art Cu(In,Ga)(S,Se)₂ Thin Film Solar Cells (p.300)

Dilara Gokcen Buldu^{1,2}, Jessica de Wild^{1,2}, Thierry Kohl^{1,2}, Sunil Suresh^{3,5}, Gizem Birant^{1,2}, Guy Brammertz^{1,2}, Marc Meuris^{1,2}, Jef Poortmans^{1,3,4}, Bart Vermang^{1,2}

¹Institute for Material Research (IMO), Hasselt University, Belgium; ²Imec division IMOMEC (partner in Solliance & EnergyVille), Belgium; ³imec (partner in Solliance & EnergyVille), Belgium; ⁴Department of Electrical Engineering, KU Leuven, Belgium; ⁵Photovoltaic Materials and Device, Delft University of Technology, Netherlands

(student paper)

14:20 - 14:40

12.2 - Impact of Controlled Ni Contamination on Silicon Solar Wafer Material (p.295)

Mateusz Gocyla, Michael Haslinger, Paul W. Mertens, Joachim John

Imec, Belgium

14:40 - 15:00

COFFEE BREAK

Chair: Philippe Garnier – STMicroelectronics, France

Co-chair: Takeshi Hattori – Hattori Consulting International, Japan

15:00 - 15:20

13.1 - Determination of HCl Transport Coefficients in Real FOUP Polymers for HCl Cross-Contamination Assessment from FOUP to Wafer (p.321)

Minh-Phuong TRAN¹, Hervé FONTAINE¹, Carlos BEITIA¹, Paola GONZALEZ-AGUIRRE², Jorgen LUNGREN², Sung-In MOON²

¹CEA TECH, France; ²ENTEGRIS, France

15:20 - 15:40

13.2 - Yield Enhancement due to Addition of Bevel Cleans at Middle of Line(MOL) Zone (p.329)

Tsultrim Tharchin, Elango Balu

GLOBALFOUNDRIES, United States of America

CLOSING SESSION**15:40 - 16:15**

15:40 - 16:00

Student paper award announcement

Kurt Wostyn

Imec, Belgium

16:00 – 16:15

Closing remarks

Paul Mertens

Imec, Belgium